

## Maintenance Parts to keep on hand :

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**Consumables and Parts Replacement Schedule**

Number	Part to replace	Frequency
1	Air filters	When you see a message on the LCD screen to replace the part
2	Flushing pad	
3	Wiper unit	
4	Media edge plates	If the plates are deformed or damaged
5	Waste ink bottle	When you see a message on the LCD screen to replace the part
6	Ink cartridge	When you see an ink low or expended message on the LCD screen

**Other Maintenance Schedule**

Procedure	Frequency
Remove and shake ink cartridges	Once every 3 weeks; daily for the White and Metallic Silver ink cartridges (SC-S80600 only)
Check for clogged nozzles	Each time you print or as needed

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## Part #'s to have :

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Option or part	Part number
Maintenance parts kit, includes wiper unit, flushing pad, air filters, and gloves	C13S210044
Ink cleaner	T699300
Waste ink bottle	C13T724000
Cleaning sticks	C13S090013
Clean room wiper (not available in some countries)	C13S090016
Print drying system (optional for the SC-S40600/S80600)	C12C932381
Media edge guide	C12C932411
1-year extended Epson Preferred Plus Silver service plan	EPPS30SB1 (SC-S40600) EPPS5070SB1 (SC-S60600/S80600)
1-year extended Epson Preferred Plus Gold service plan	EPPS30GB1 (SC-S40600) EPPS5070GB1 (SC-S60600/S80600)
1-year extended Epson Preferred Plus Platinum service plan	EPPS30PB1 (SC-S40600) EPPS5070PB1 (SC-S60600/S80600)

Parent topic: [Introduction to Your Printer](#)

**Printer Usage Guidelines**

Follow the guidelines in these sections as you use your printer, consumables, and print media.

- [Using Your Printer](#)
- [Handling Ink and Cleaning Cartridges](#)
- [Handling Media](#)
- [Storing Your Printer](#)

Parent topic: [Introduction to Your Printer](#)

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Clean vs Dirty Air Filter



# Clean vs Dirty Flush Pad & Wiper Unit

